

Datum Machine Works LLC

FRT-RD3 MP5 Navy Selector Stop Kit Installation Instructions

Selector Stop Kit Contents:

- Block plate (made from 301 stainless steel)
- Wera Hex-Plus 3/32" hex wrench (for ease of install)
- New detent set screw
- New detent spring (Increased length for more positive selector changes)
- New detent

Installation Instructions (FRT-RD3 Ambi trigger pack already installed in housing):

- Remove the trigger group from your firearm.
- Cock the hammer.
- Rotate the pack to FRT mode.
- Loosen the right side selector set screw and then remove the right side selector.
- Rotate the selector past SAFE mode to the 5 o'clock take down position.
- Remove the left side selector by pressing in on the right side selector hole.
- Remove the Rare Breed FRT-RD3 Ambi trigger pack from the housing.
- Remove the detent set screw at the back of the trigger pack that retains the detent spring and detent.
- Save the original detent, detent spring, and detent set screw by placing into a plastic bag.
- Install the new detent, detent spring, and detent set screw. IMPORTANT: Only thread in the detent set screw a couple of threads so that the detent is not protruding too tightly into the trigger pack. This will make it easier when installing the selector with stop plate.
- Install the modified trigger pack into the trigger housing. Make sure it is properly centered.
- Install the new stop plate into the left side selector as shown in the photograph. Make sure the stop plate seats flush into the selector and that there are no edges protruding.



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(Continued from page 1)

- Install the left side selector through the left side of the trigger group until it hits the detent. Look through the right side selector hole and depress the detent in using a small flat head screwdriver (or other tool) while pressing the left side selector in. The left side selector should firmly snap into place and should be flush with the housing.
- Verify that the selector cannot be rotated past SAFE and now only be rotated to SAFE, SEMI, and FRT mode.
- Install the right side selector and tighten the right side selector FINGER tight. Do not over tighten this set screw or it may be impossible to remove.
- Tighten the detent set screw using the provided ball head hex key.

Removal Instructions:

- Loosen, remove, and retain the detent set screw using the provided ball head hex key.
- Remove and retain the detent spring and detent.
- Loosen the right side selector set screw and then remove the right side selector.
- Remove the left side selector by pressing in on the right side selector hole.
- Remove the Rare Breed FRT-RD3 Ambi trigger pack from the housing.